

OPTIFLUX 5000 Technical Datasheet

# Electromagnetic flowmeter in flanged version

- Exceptional long-term stability and accuracy
- For highly aggressive and abrasive fluids
- Fully vacuum-resistant with high-tech ceramics liner



The documentation is only complete when used in combination with the relevant documentation for the signal converter.

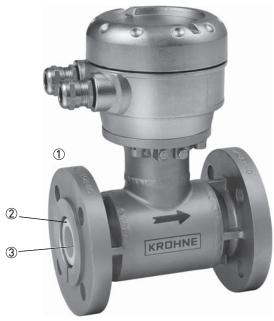


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### 1.1 Solution with high-tech ceramics

The **OPTIFLUX 5000** electromagnetic flowmeter provides the optimum in accuracy, repeatability and long temrm stability. This is achieved with a special tube design from a high-tech ceramic zirconium oxide. Leading metrological institutes reflect this as they frequently use the **OPTIFLUX 5000** as their master meter.



- ① Flanged design
- 2 Ceramic tube
- 3 Cermet or Platinum electrodes

#### Highlights

- Exceptional long-term stability and accuracy
- Unique flow tube
- Fused in-place Cermet or Platinum electrodes
- For highly aggressive and abrasive fluids
- Fully vacuum-resistant
- High-tech ceramics liner
- Insensitive against temperature shocks

#### **Industries**

- Chemical
- Paper & pulp
- Water & wastewater
- Minerals & mining
- Food & beverage
- Machinery

#### **Applications**

- Master transfer meter
- Precise volumetric dosing of additives
- Chemical injection
- For acids, alkaline, abrasive slurries and many other aggressive media

## 1.2 Options and variants



The **OPTIFLUX 5000** in flanged version is available in a diameter range of DN15 up to DN300 / 1/2 up to 12"...

The flow sensor is offered in a large range of pressure ratings and is configurable with the IFC 050 & IFC100 and the IFC 300 signal converter.

The flow meter can be ordered in stainless steel version and is also optionally suitable in hazardous areas.

The installation of the OPTIFLUX 5000 can be simplified by choosing the virtual reference option. Grounding rings can then be omitted. This can only be combined with the IFC 300 signal converter.

### 1.3 Measuring principle

An electrically conductive fluid flows inside an electrically insulated pipe through a magnetic field. This magnetic field is generated by a current, flowing through a pair of field coils. Inside of the fluid, a voltage U is generated:

U = v \* k \* B \* D

in which:

v = mean flow velocity

k = factor correcting for geometry

B = magnetic field strength

D = inner diameter of flowmeter

The signal voltage U is picked off by electrodes and is proportional to the mean flow velocity v and thus the flow rate Q. A signal converter is used to amplify the signal voltage, filter it and convert it into signals for totalizing, recording and output processing.

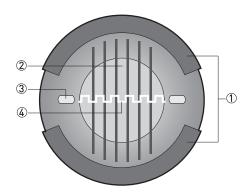


Figure 1-1: Measuring principle

- ① Field coils
- ② Magnetic field
- 3 Electrodes
- 4 Induced voltage (proportional to flow velocity)

### 2.1 Technical data

- The following data is provided for general applications. If you require data that is more relevant to your specific application, please contact us or your local sales office.
- Additional information (certificates, special tools, software,...) and complete product documentation can be downloaded free of charge from the website (Downloadcenter).

#### Measuring system

Measuring principle	Faraday's law of induction			
Application range	Electrically conductive fluids			
Measured value				
Primary measured value	Flow velocity			
Secondary measured value	Volume flow, mass flow, electrical conductivity, coil temperature			

#### Design

Features	Flanged version with optimized flow tube.			
Modular construction	The measurement system consists of a flow sensor and a signal converter. It is available as compact and as separate version. More information about the signal converter can be found in the relevant documentation.			
Compact version	With IFC 050 signal converter : OPTIFLUX 5050 C			
	With IFC 100 signal converter : OPTIFLUX 5100 C			
	With IFC 300 signal converter : OPTIFLUX 5300 C			
Remote version	In wall (W) mount version with IFC 050 converter : OPTIFLUX 5050 W			
	In wall (W) mount version with IFC 100 converter : OPTIFLUX 5100 W			
	In field (F), wall (W) or rack (R) mount version with IFC 300 converter: OPTIFLUX 5300 F, W or R			
Nominal diameter	DN15300 / ½12"			

#### Measuring accuracy

Maximum measuring	IFC 050: down to 0.5% of the measured value ±1 mm/s	
error	IFC 100: down to 0.3% of the measured value ±1 mm/s	
	IFC 300: down to 0.15% of the measured value ±1 mm/s	
	The maximum measuring error depends on the installation conditions.	
	For detailed information refer to <i>Measuring accuracy</i> on page 17.	
Repeatability	±0.1% of MV, minimum 1 mm/s	
Long term stability	±0.1% of MV	
Special calibration	On request	

# Operating conditions

Temperature				
Process temperature	Compact version: -40+140°C / -40+284°F			
	Remote version: -40+180°C / -40+356°F			
	For Ex versions different temperatures are valid. Please check the relevant Ex documentation for details.			
Maximum temperature change (shock)	DN2.525 / 1/101": < 3 K/s			
Ambient temperature	<b>Standard:</b> -40+65°C / -40+149°F			
	Option: stanless steel version -40+55°C / -40+130°F			
	For Ex versions different temperatures are valid. Please check the relevant Ex documentation for details.			
Protect electronics against	self-heating at ambient temperatures above +55°C / +131°F.			
Storage temperature	-50+70°C / -58+158°F			
Measurement range	-12+12 m/s / -40+40 ft/s			
Pressure				
Ambient	Atmospheric			
Nominal flange pressure	Standard:			
EN 1092-1	DN200300: PN10			
	DN100150: PN16			
	DN1580: PN40			
ASME B16.5	Standard:			
	112": 150 lb			
	½": 300 lb			
	Option:			
	1", 2", 3": 300 lb			
Vacuum load	0 mbar / 0 psi			
Pressure ranges for	Pressure resistant up to 40 bar / 580 psi			
secondary containment	Burst pressure up to approx. 160 bar / 2320 psi			
Chemical properties				
Physical condition	Conductive liquids			
Electrical conductivity	Non water:			
	DN25300 / 112": ≥ 1 μS/cm			
	DN15 / 1/2": ≥ 5 μS/cm			
	Demineralised cold water:			
	DN15300 / 1/212": ≥ 20 μS/cm			
Permissible gas content (volume)	$\begin{array}{l} \text{IFC 050}: \leq 3\% \\ \text{IFC100 and IFC 300}: \leq 5\% \end{array}$			
Permissible solid content (volume)	IFC 050 and IFC 100 : ≤ 10%			

### Installation conditions

Installation	Assure that the flow sensor is always fully filled.		
	For detailed information refer to <i>Installation</i> on page 18.		
Flow direction	Forward and reverse.		
	Arrow on flow sensor indicates positive flow direction.		
Inlet run	≥ 5 DN (without disturbing flow, after a single 90° bend)		
	≥ 10 DN (after a double bend = 2x 90°)		
Outlet run	≥ 2 DN		
Dimensions and weights	For detailed information refer to <i>Dimensions and weights</i> on page 12.		

#### Materials

Sensor housing	DN15100 / 1/24": stainless steel AISI 316 (1.4408)		
	DN150300 / 612": sheet steel (carbon steel)		
Measuring tube	ceramic		
Connection box	Standard: polyurethane coated die-cast aluminium		
(only remote versions)	Option: stainless steel		
Grounding rings	Standard:		
	Not included		
	Option:		
	Virtual reference: only with IFC 300 signal converter		
Gaskets	PTFE, white		
	Option: filled PTFE, blue		
Measuring electrodes	Standard:		
	Cermet		

#### **Process connections**

EN 1092-1	DN200300: PN10
	DN100150: PN16
	DN1580: PN40
ASME	Standard:
	112": 150 lb
	½": 300 lb
	Option:
	1", 2", 3": 300 lb

#### **Electrical connections**

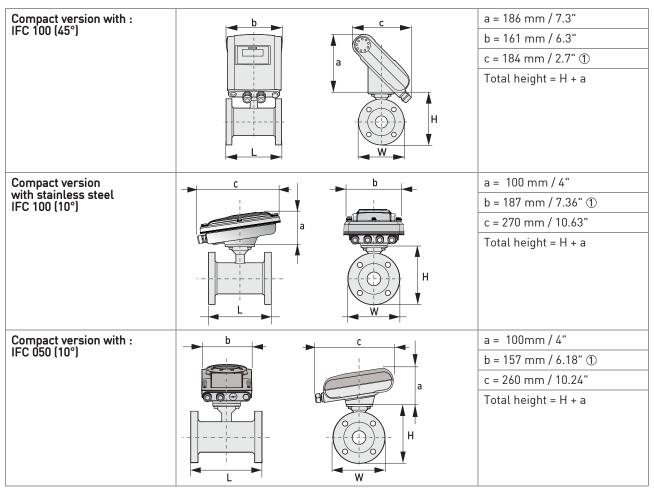
For full detail; see the relevant documentation of the signal converter				
Signal cable for remote systems only.				
Type A (DS)	In combination with the IFC 050, IFC 100 and IFC 300 signal converter			
	Standard cable, double shielded. Max. length: 600 m / 1950 ft (dep. on electrical conductivity and measuring sensor).			
Type B (BTS)	Only in combination with the IFC 300 signal converter			
	Optional cable, triple shielded. Max. length: 600 m / 1950 ft (dep. on electrical conductivity and measuring sensor).			
1/0	For more details of the I/O options, including data streams and protocols, see technical datasheet of the relevant signal converter.			

### Approvals and certifications

CE Sign					
This device fulfills the state testing of the product by a	utory requirements of the EU directives. The manufacturer certifies successful oplying the CE mark.				
	For more information on the EU directives & standards and the approved certifications, please refer to the EU Declaration of Conformity or the manufacturer website.				
Hazardous areas					
ATEX	Please check the relevant Ex documentation for details.				
	In combination with IFC 050 and IFC 100 converter: II 2 GD				
	In combination with IFC 300 converter: II 2 GD or II 2 (1) GD				
	Remote version: II 2 GD				
	Consult IFC 300 manual for EEx i and non-EEx i I/O modules				
FM	Only for diameters DN15100 / 1/24" In combination with IFC 300 C or F converter				
	Class I, Div. 2, groups A, B, C and D				
	Class II, Div. 2, groups F and G				
	Class III, Div. 2				
CSA	Only for diameters DN15100 / 1/24" In combination with IFC 300 C or F converter				
	Class I, Div. 2, groups A, B, C and D				
	Class II, Div. 2, groups F and G				
IEC-Ex	pending				
NEPSI	<b>OPTIFLUX 5000 F</b> : GYJ101206				
	Ex me ia IIC T6T3				
	<b>OPTIFLUX 5300 C</b> : GYJ101207				
	Ex de ia IIC T6T3				
Other approvals and stand	ards				
Custody transfer	Standard: without verification				
	Only in combination with IFC 300 converter.				
	Option: MI-001, MI-005 type examination certificate				
Protection category acc. to IEC 529 / EN 60529	Standard: IP 66/67 (NEMA 4/4X/6) IFC100 Stainless Steel: IP 67/69				
	Option: IP 68 (NEMA 6P)				
Hygiene	FDA approved materials.				
Shock test	IEC 68-2-27				
	30 g for 18 ms				
Vibration test	IEC 68-2-64				
	f = 20 - 2000 Hz, rms = 4.5 g, t = 30 min.				

# 2.2 Dimensions and weights

Remote version	b H	c W W	a = 88 mm / 3.5" b = 139 mm / 5.5" ① c = 106 mm / 4.2" Total height = H + a
Compact version with : IFC 300	b H	c W	a = 155 mm / 6.1" b = 230 mm / 9.1" ① c = 260 mm / 10.2" Total height = H + a
Compact version with : IFC 100 (0°)	c	b W H	a = 82 mm / 3.2" b = 161 mm / 6.3" c = 257 mm / 10.1" ① Total height = H + a



 $<sup>\</sup>textcircled{1}$  The value may vary depending on the used cable glands.

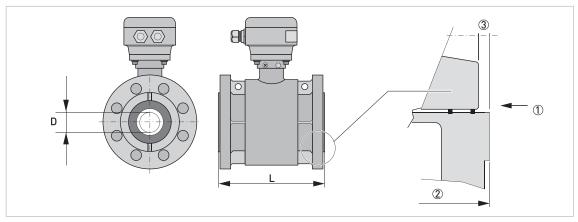


Figure 2-1: Construction details

- ① Detail ceramics / flange / gaskets, see options in following illustration
- ② Length tolerances ( see table on following pages)
- 3 Gasket area

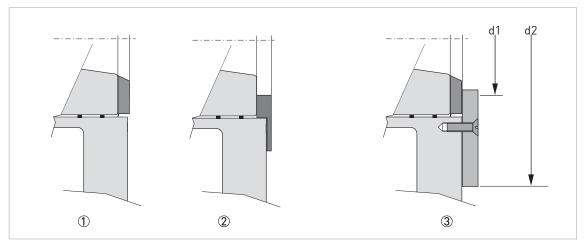


Figure 2-2: Details of gasket options

- ① PTFE (white) sealing ring
- ② Filled ( blue) PTFE sealing ring
- 3 DN150...300 / 6...12"; optional spacer ring with gasket
- All data given in the following tables are based on standard versions of the flow sensor only.
- Especially for smaller nominal sizes of the flow sensor, the signal converter can be bigger than the flow sensor.
- Note that for other pressure ratings than mentioned, the dimensions may be different.
- For full information on signal converter dimensions see relevant documentation.

#### EN 1092-1

Size	Dimensions [mm]				Approx.			
DN	L + *	tolerance	Н	W	D	Ød1	Ød2	weight [kg]
15	150	А	127	95	12	-	-	3
25	150	А	143	115	20	-	-	4
40	150	А	168	150	30	-	-	6
50	200	А	184	165	40	-	-	9
80	200	А	217	200	60	-	-	15
100	250	А	242	220	80	-	-	21
150	250	В	355	283	150	150	215	37
200	300	В	396	342	200	198	270	53
250	350	В	458	395	250	250	322	87
300	450	В	493	445	300	300	375	145

#### L + \*

- Add approximately 2 x 7.5 mm to L when using spacer rings (option for DN150...300)
- Add approximately 2 x 1.45 mm to L when using filled blue PTFE gaskets (optional)

#### Tolerances A & B

- A = +0.8 / -0.4 mm (+0.031 / -0.016 inches)
- B = +0.5 / -1.0 mm (+0.02 / -0.04 inches)

#### ASME B 16.5 150 lb

Size	Dimensions [inches]						Approx.	
inch	L + *	tolerance	Н	W	D	Ød1	Ød2	weight [lb]
1"	5.91	А	5.47	4.25	0.79	-	-	8.8
1½"	5.91	А	6.18	5	1.18	-	-	13.2
2"	7.87	А	6.89	6	1.57	-	-	19.8
3"	7.87	А	8.39	7.5	2.36	-	-	33.1
4"	9.84	А	9.65	9	3.15	-	-	46.3
6"	9.84	В	13.98	11	5.91	6.06	8.46	81.6
8"	11.81	В	15.59	13.5	7.80	7.99	10.63	116.8
10"	13.78	В	18.03	16	9.84	10.08	12.68	191.8
12"	17.72	В	19.41	19	11.81	12.05	14.76	366

#### ASME B 16.5 300 lb

Size	Dimensions [inches]						Approx.	
inch	L + *	tolerance	Н	W	D	Ød1	Ød2	weight [lb]
1/2"	5.91	А	5.0	3.74	0.47	-	-	6.8
1"	5.91	А	5.91	4.92	0.79	-	-	8.8
2"	7.87	А	7.20	6.50	1.57	-	-	22.9
3"	7.87	А	8.86	8.27	2.36	-	-	40.6
1½": not p	1½": not possible because of ASTM-NUT							

#### L + \*

- Add approximately 2 x 0.3 " to L when using spacer rings (option for 6"...12")
- Add approximately 2 x 0.055 " to L when using filled blue PTFE gaskets ( optional)

#### Tolerances A & B

- A = +0.8 / -0.4 mm (+0.031 / -0.016 inches)
- B = +0.5/-1.0 mm (+0.02/-0.04 inches)
- Pressures at 20°C / 68°F.
- For higher temperatures, the pressure and temperature ratings are as per ASME B16.5.

### 2.3 Measuring accuracy

Every electromagnetic flowmeter is calibrated by direct volume comparison. The wet calibration validates the performance of the flowmeter under reference conditions against accuracy limits.

The accuracy limits of electromagnetic flowmeters are typically the result of the combined effect of linearity, zero point stability and calibration uncertainty.

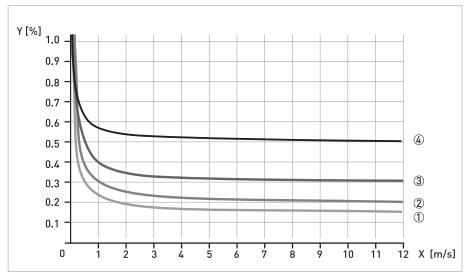
#### Reference conditions

• Medium: water

• Temperature: +5...35°C / +41...95°F

• Operating pressure: 0.1...5 barg / 1.5...72.5 psig

Inlet section: ≥ 5 DN
 Outlet section: ≥ 2 DN



Y [m/s]: flow velocity

Y [%]: deviation from the actual measured value (MV)

Compact with IFC 300	Accuracy	Curve
DN15100 / ½4"	±0.15% of MV + 1 mm/s	1
DN150300 / 612"	±0.2% of MV + 1 mm/s	2

Compact with IFC 100	Accuracy	Curve
DN15300 / ½12"	±0.3% of MV + 1 mm/s	3

Compact with IFC 050	Accuracy	Curve
DN15300 / ½12"	±0.5% of MV + 1 mm/s	4

Optionally for IFC 050 and IFC 100; extended calibration at 2 points for optimised accuracy. For more details on optimised accuracy, see the concerning signal converter documentation.

#### 3.1 Intended use

Responsibility for the use of the measuring devices with regard to suitability, intended use and corrosion resistance of the used materials against the measured fluid lies solely with the operator.

The manufacturer is not liable for any damage resulting from improper use or use for other than the intended purpose.

The **OPTIFLUX 5000** flowmeter measures the volumetric flow rate of electrically conductive liquids, acids, alkaline solutions, pastes and slurries, also with very high solid contents.

#### 3.2 General notes on installation

Inspect the packaging carefully for damages or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.

Do a check of the packing list to make sure that you have all the elements given in the order.

Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

#### 3.2.1 Vibration

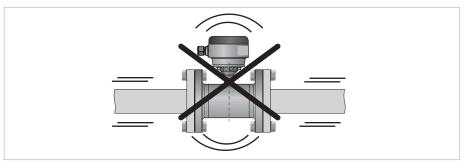


Figure 3-1: Avoid vibrations

#### 3.2.2 Magnetic field

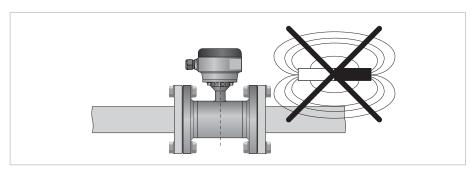


Figure 3-2: Avoid magnetic fields

#### 3.3 Installation conditions

#### 3.3.1 Inlet and outlet

Use straight inlet and outlet pipe sections to prevent flow distortion or swirl, caused by bends and T-sections.

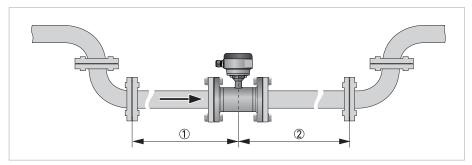


Figure 3-3: Recommended inlet and outlet section

- ① Refer to chapter "Bends in 2 or 3 dimensions"
- $2 \geq 2 DN$

#### 3.3.2 Bends in 2 or 3 dimensions

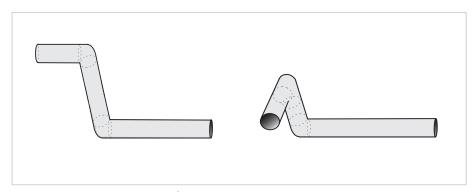


Figure 3-4: Inlet when using 2 and/or 3 dimensional bends upstream of the flowmeter Inlet length: using bends in 2 dimensions:  $\geq$  5 DN; when having bends in 3 dimensions:  $\geq$  10 DN

2 Dimensional bends occur in a vertical plane only, while 3 Dimensional bends occur in both vertical **and** horizontal plane.

#### 3.3.3 T-section

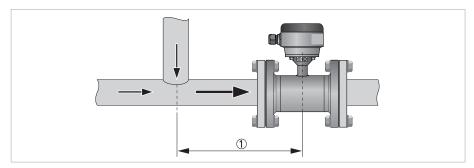


Figure 3-5: Distance behind a T-section

① ≥ 10 DN

#### 3.3.4 Bends

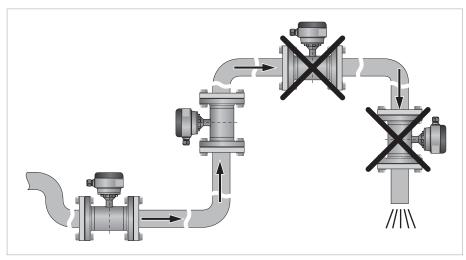


Figure 3-6: Installation in bending pipes

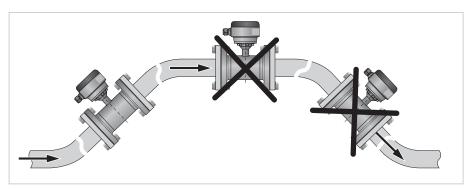


Figure 3-7: Installation in bending pipes

Avoid draining or partial filling of the flow sensor

### 3.3.5 Open feed or discharge

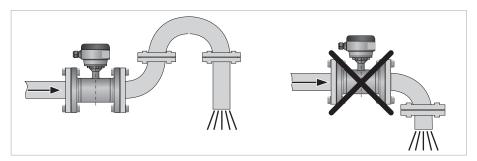


Figure 3-8: Installation in front of an open discharge

#### 3.3.6 Control valve

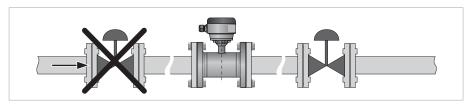


Figure 3-9: Installation in front of a control valve

### 3.3.7 Pump

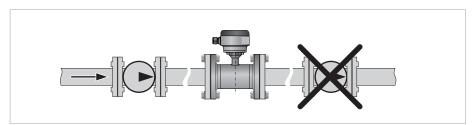


Figure 3-10: Installation behind a pump

### 3.3.8 Air venting and vacuum forces

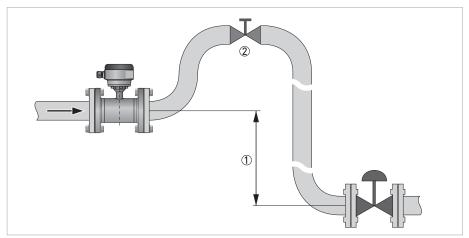


Figure 3-11: Air venting

- ①  $\geq 5 \text{ m} / 17 \text{ ft}$
- ② Air ventilation point

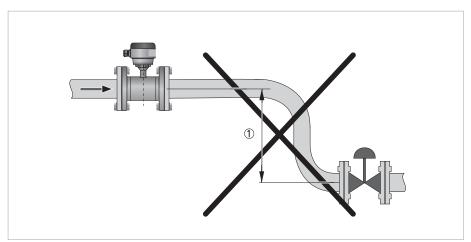


Figure 3-12: Vacuum

①  $\geq 5 \text{ m} / 17 \text{ ft}$ 

### 3.3.9 Flange deviation

Max. permissible deviation of pipe flange faces:  $L_{max} - L_{min} \le 0.5 \text{ mm} / 0.02$ "

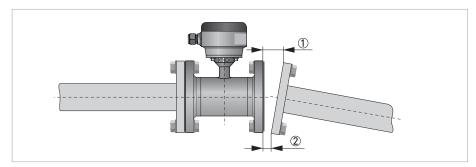


Figure 3-13: Flange deviation

- ①  $L_{max}$
- ② L<sub>min</sub>

### 3.3.10 Mounting position

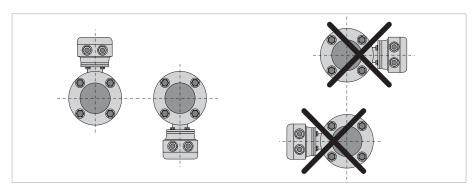


Figure 3-14: Mounting position

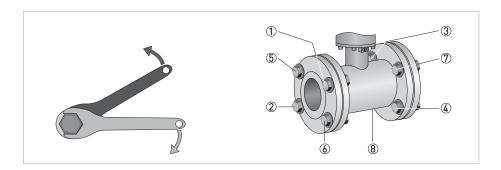
### 3.4 Mounting

Please take care to use the proper gasket to prevent damaging the liner of the flowmeter. In general, the use of spiral wound gaskets is not advised, as it could severely damage the liner of the flowmeter.

#### 3.4.1 Torques and pressures

#### Tighten the bolts in fixed order, see picture:

- Step 1: by hand
- Step 2: approx. 10% of max. torque
- Step 3: approx. 25% of max. torque
- Step 4: approx. 50% of max. torque
- Step 5: approx. 80% of max. torque
- Step 6: 100% of max. torque given in table



Diameters DN80 to DN300 have more bolts than the drawing in the picture above shows. Please continue in the same sequence to tighten the other bolts.

With the instrument, 4 PTFE gaskets are delivered (2 to be used with installation, 2 as spare). There are no other gaskets required.

The specified torque values are dependent on variables (temperature, bolt material, gasket material, lubricants, etc.) which are not within the control of the manufacturer. Therefore the values should be regarded as indicative only.

The torque values in the following tables are based 8.8 bolts and a friction coefficient 0.14.

#### EN 1092-1

Nominal size	Pressure rating	Bolts	Recommended torque [Nm]		
DN [mm]			Min.	Max.	
15	PN 40	4 x M 12	50	70	
25	PN 40	4 x M 12	50	70	
40	PN 40	4 x M 16	100	175	
50	PN 40	4 x M 16	100	175	
80	PN 40	8 x M 16	100	175	
100	PN 16	8 x M 16	100	175	
150	PN 16	8 x M 20	200	340	
200	PN 10	8 x M 20	200	340	
250	PN 10	12 x M 20	250	340	
300	PN 10	12 x M 20	250	340	

#### **ASME B 16.5**

Nominal size [inch]	Flange class [lb]	Bolts	Recommended torque [ftlb]	
			Min.	Max.
1/2	300	4 x 1/2"	40	80
1	150 / 300	4 x 1/2"	40	80
1 1/2	150 / 300	4 x 1/2"	60	80
2	150 / 300	4 x 5/8"	80	160
3	150 / 300	4 x 5/8"	100	160
4	150	8 x 5/8"	100	160
6	150	8 x 3/4"	150	280
8	150	8 x 3/4"	200	280
10	150	12 x 7/8"	250	450
12	150	12 x 7/8"	300	450

### 4.1 Safety instructions

All work on the electrical connections may only be carried out with the power disconnected. Take note of the voltage data on the nameplate!

Observe the national regulations for electrical installations!

For devices used in hazardous areas, additional safety notes apply; please refer to the Ex documentation.

Observe without fail the local occupational health and safety regulations. Any work done on the electrical components of the measuring device may only be carried out by properly trained specialists.

Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

### 4.2 Grounding

The device must be grounded in accordance with regulations in order to protect personnel against electric shocks.

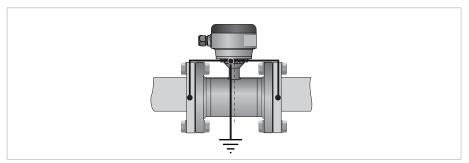


Figure 4-1: Grounding

① Metal pipelines, not internally coated. Grounding without grounding rings.

Grounding can be omitted with Virtual Reference (option on IFC 300 converter). For detailed information refer to Virtual reference for IFC 300 (C, W and F version) on page 27

### 4.3 Virtual reference for IFC 300 (C, W and F version)

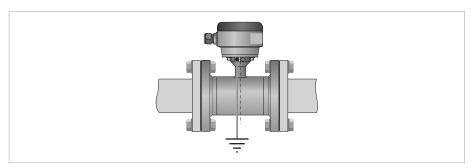


Figure 4-2: Virtual reference

#### Minimum requirements:

• Size: ≥ DN10 / 3/8"

• Electrical conductivity:  $\geq$  200  $\mu$ S/cm

• Signal cable: max. 50 m / 164 ft, type DS

# 4.4 Connection diagrams

For the connection diagrams please refer to the documentation of the applicable signal converter.



#### KROHNE - Process instrumentation and measurement solutions

- Flow
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